

Other Fossil Strategies - Gas & Oil

Presentation to the
Aspen Global Change Institute

Long-Term Technology Pathways to Stabilization of Greenhouse Gas Concentrations

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by

Dale Simbeck

SFA Pacific, Inc.

444 Castro Street, Suite 720
Mountain View, California 94041
web home page: www.sfapacific.com

phone: 1-650-969-8876
fax: 1-650-969-1317
e-mail: simbeck@sfapacific.com

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Background

At current fossil fuel consumption plus modest technology improvements & gas/oil discovery rates, resources are about:

- 50 years supply of oil
- 70 years supply of natural gas
- 250 years supply of coal

There are key technologies available today to greatly improve both gas & oil utilization efficiency & resource recovery

- Cogen, repowering, EOR, CBM, heavy oil recovery & upgrading,

Syngas (H₂ & CO) from oil residues, remote gas, coal & biomass can make low CO₂ emissions synthetic gas & oil + H₂

- **Key issue is massive CO₂ capture & storage with <0.1%/yr leakage**



Standard of Living & Fossil Fuels Consumption

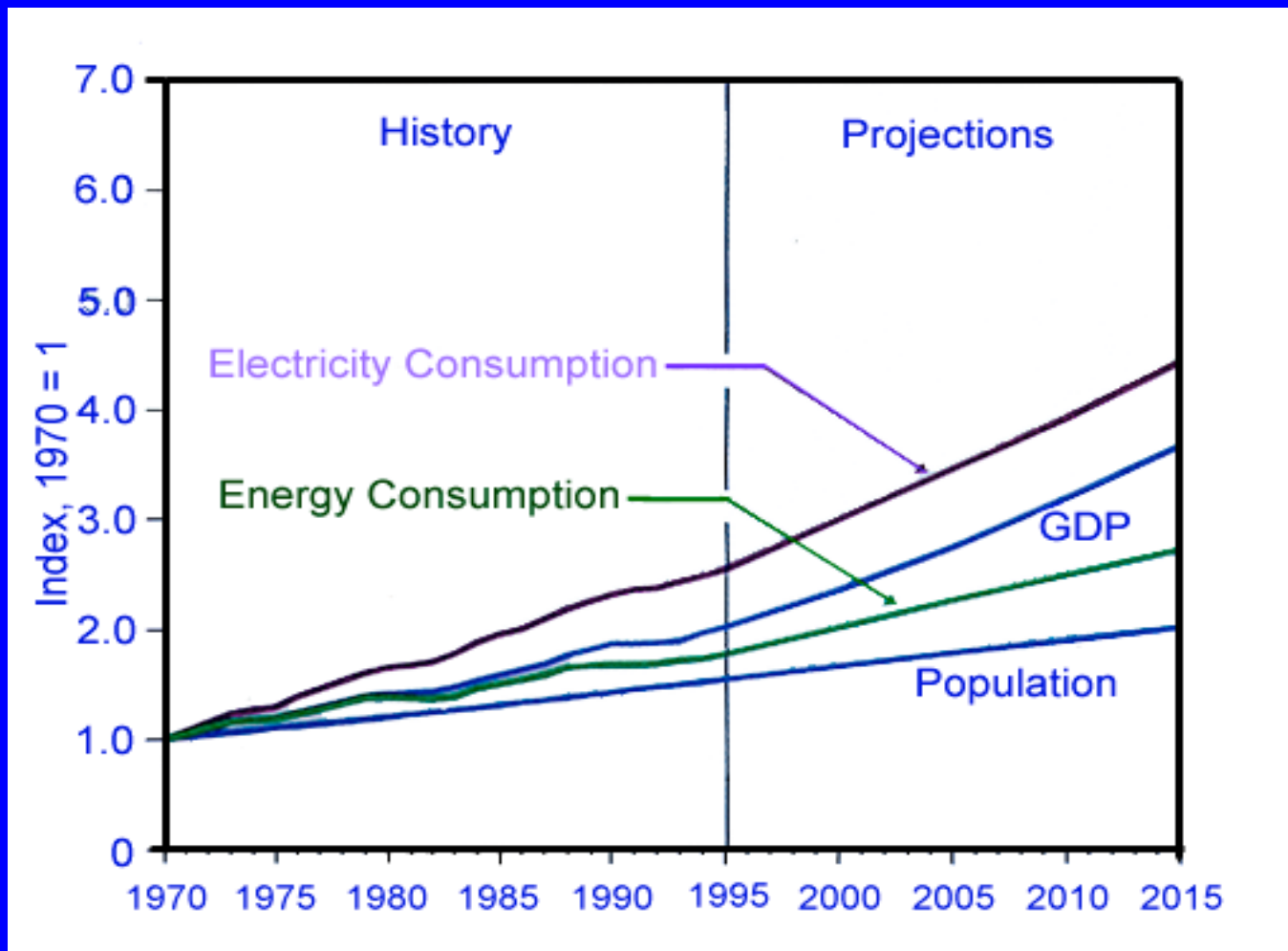
The fundamental greenhouse gas (GHG) issue

Source: Scott Willis of the San Jose Mercury News (California)

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World Energy, GDP & Population Trends

Clearly Show Electricity is the Energy of the Future



Source: 1997 US DOE/EIA International Energy Outlook

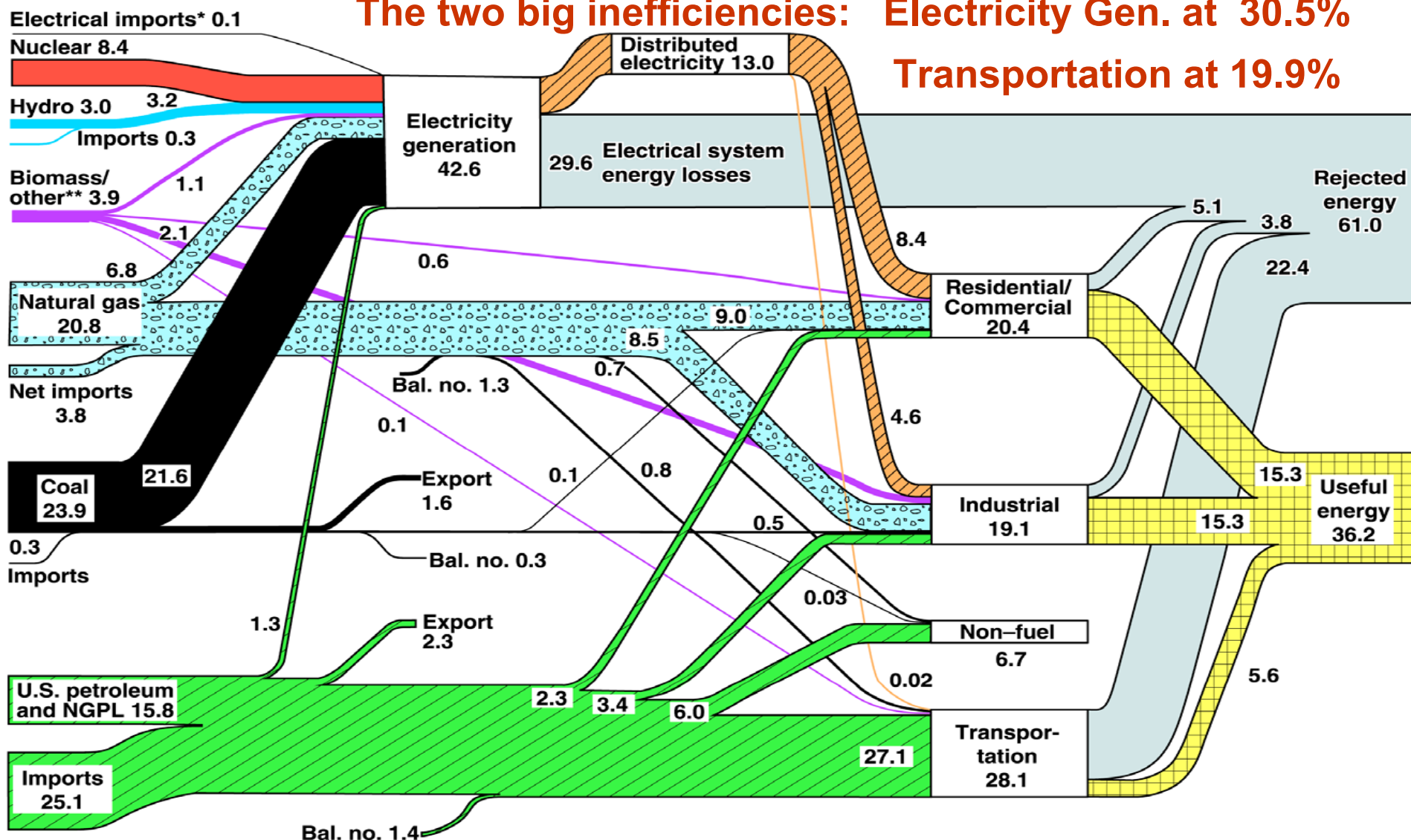
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U.S. Energy Flow Trends – 2000

Net Primary Resource Consumption 104 Exajoules



The two big inefficiencies: Electricity Gen. at 30.5%
Transportation at 19.9%



Source: Production and end-use data from Energy Information Administration, *Annual Energy Review 2000*

*Net fossil-fuel electrical imports

**Biomass/other includes wood and waste, geothermal, solar, and wind.

December 2001

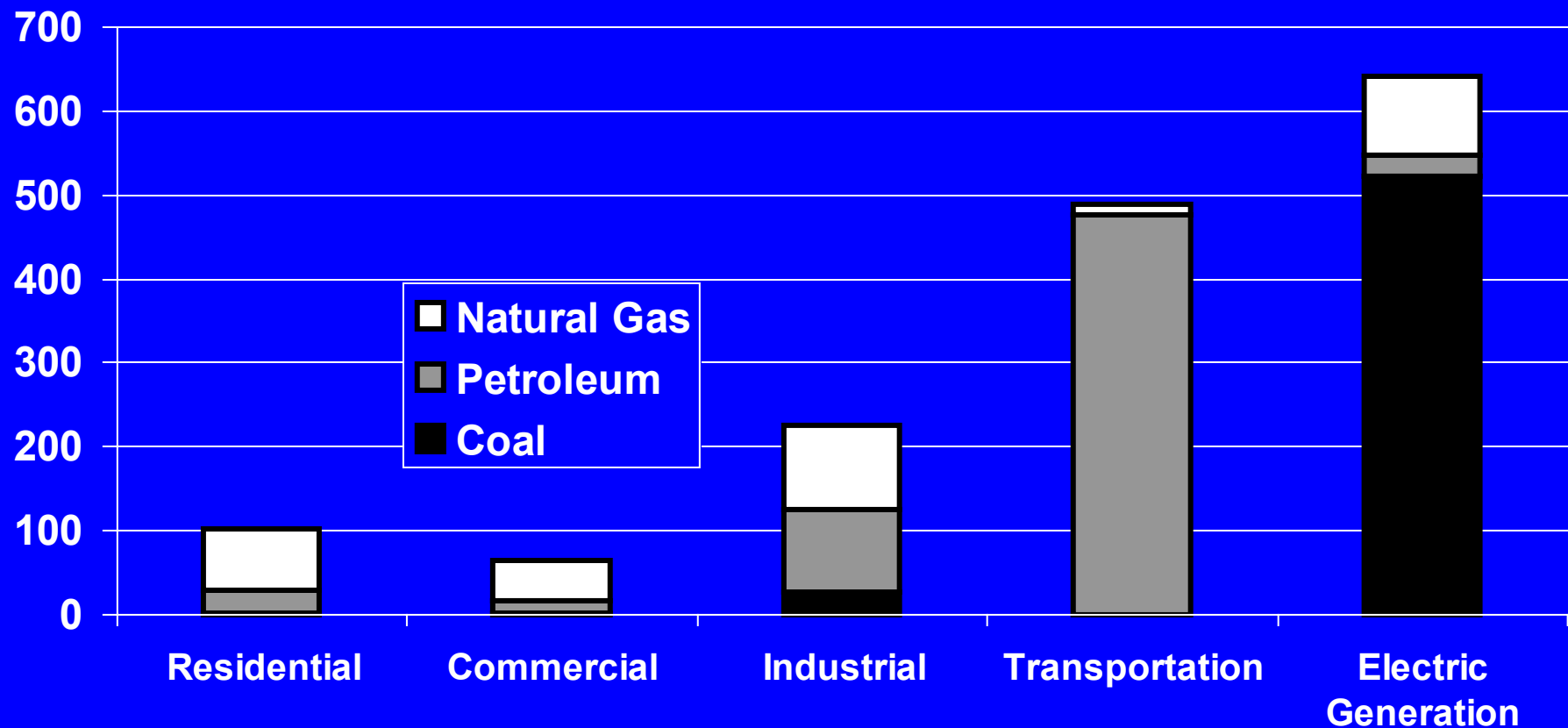
Lawrence Livermore

National Laboratory

<http://en-env.llnl.gov/flow>

United States CO₂ Emissions by Sector and Fuels in 2000

Millions of metric tons per year carbon equivalent

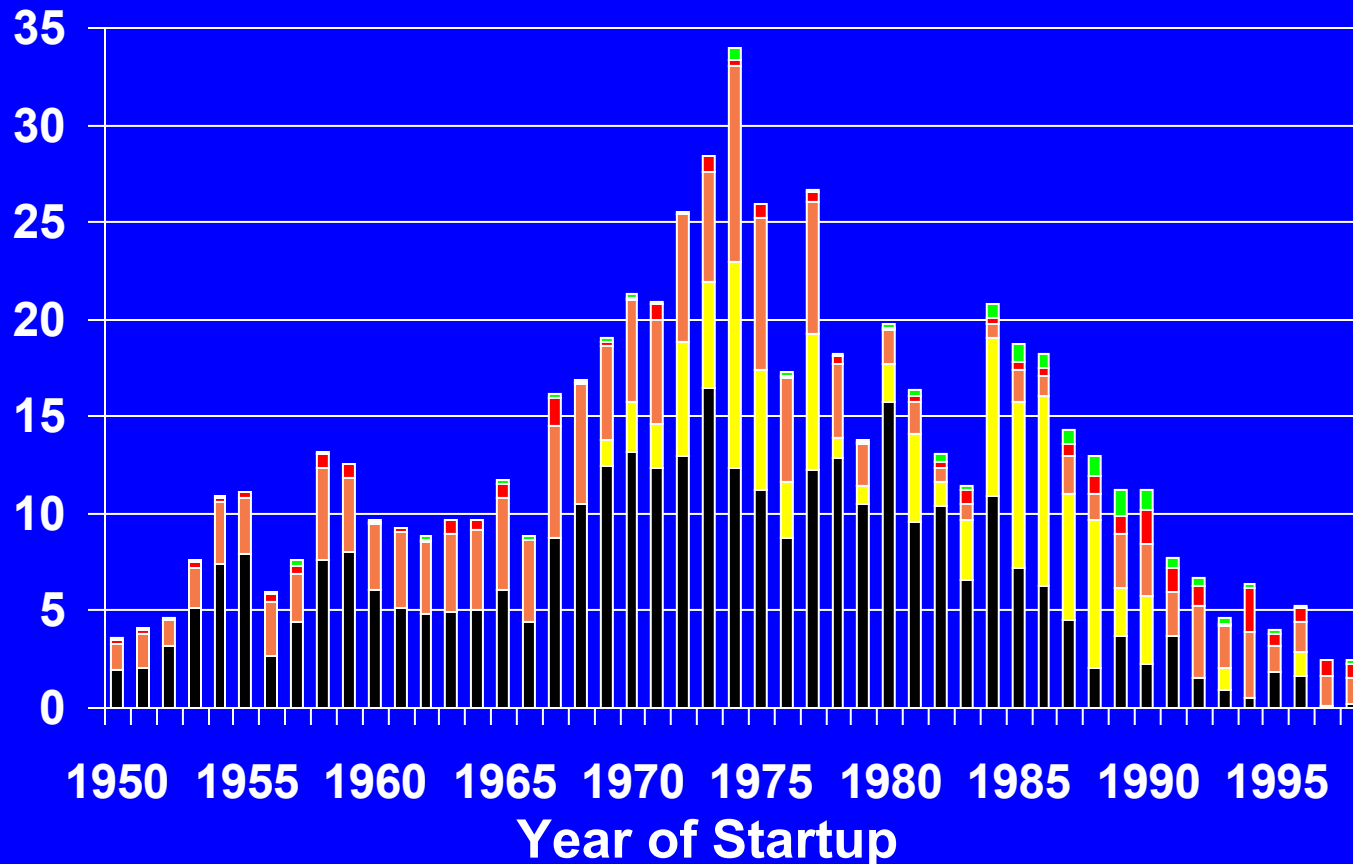


Source: U.S. EPA Inventory of Greenhouse Gas Emissions, April 2002

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Operating U.S. Power Plants in 2000 By Years of Startup for the Last 50 Years

GW (1,000 MW)



Existing Coal Units

322 GW summertime

52% of total MWh

70% utilization

33% efficiency HHV

28 yr. MW wt. age

- Renewables
- Others
- Oil & NG
- Nuclear
- Coal

Source: SFA Pacific from EIA, FERC, NETL & EPA power plant data bases

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EIA 2000-2020 Projection of U.S. Capacity Additions & Total Electricity Generation

If 25% more coal-base generation but only 10% new coal capacity requires higher utilization of the existing coal capacity

Figure 48. Projected electricity generation and capacity additions by fuel type, including cogeneration, 2000-2020 (gigawatts)

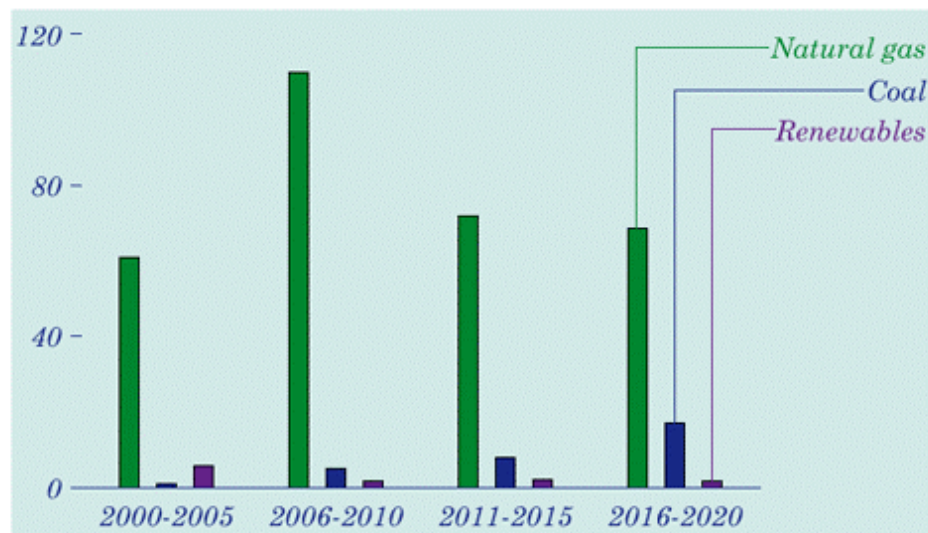


Table A9.

Figure 52. Projected electricity generation by fuel, 2000 and 2020 (billion kilowatthours)

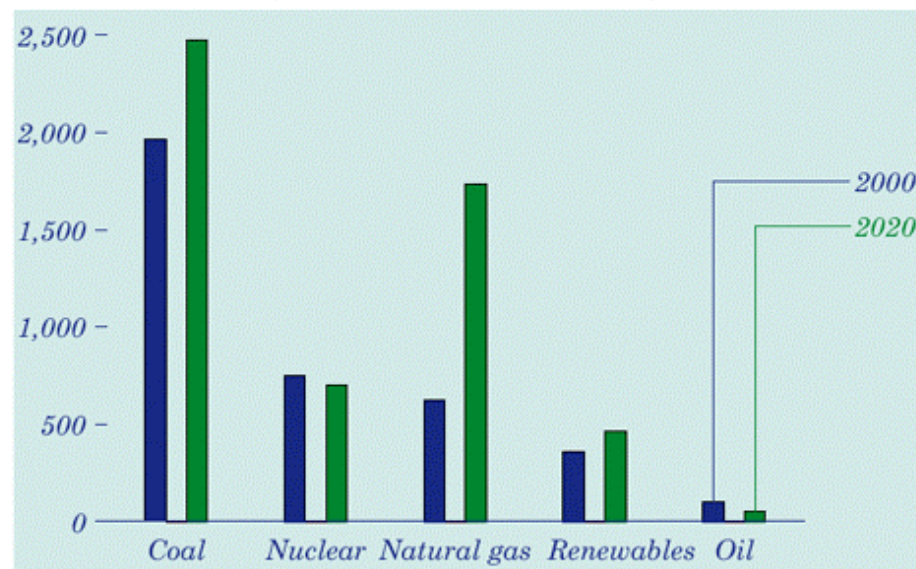


Table A8.

Source: Figures from EIA Annual Energy Outlook 2002 with comments by SFA Pacific, Inc.

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Energy Efficiency

Energy efficiency is the “win-win” approach as this reduces energy end-use, costs & increases economic growth

Two ideologically opposing approaches to higher efficiency

- Advanced central power plants - favored by regulated electric utilities
- Cogeneration - favored by deregulation & private energy companies

Utilities should upgrade existing old inefficient coal plants

Cogeneration is the big energy efficiency gain for new plants

Clearly favors gas turbines & cogeneration once deregulated

- Natural gas for new NGCC, GT-repowering & especially maximum power cogeneration - **assuming NG is available at moderate prices**
- Gasification of coal & oil residues for: NG replacement, stringent emissions, existing coal power plant repowering & **polygeneration**

Existing Power Plant Repowering

Defined as adding new gas turbines to existing steam plants

- Usually best to let the GT determine the size & add a new steam system

Many advantages to repowering existing steam cycle plants

- Large capacity increase, up to 3 times the original power plant capacity
- Large efficiency increase, usually from about 30-35% to 45-55% if NGCC or about 40-42% if CGCC (“real” HHV efficiency)

Great potential due to location of old existing power plants

- Strategically located in existing grid system with significantly less siting or permitting problems relative to a new “green field” power plant
- NGCC repowering of NG & oil boilers now & later CGCC repowering of coal boilers depending on future of: NG prices, “grandfathering” & CO₂

Why Traditional Power Generators Are Skeptical of Coal Gasification Combined Cycle

Successful CGCC requires chemical process expertise

- Little or no chemical process expertise at most coal utilities & will usually not pay the price required to attract personnel with essential oil & chemical industry gasification expertise even if considering CGCC
- Embarrassingly poor history with the simplest chemical process - wet limestone SO₂ scrubber FGD - why FGD costs have dropped in half due to outrageously poor starting baseline costs & performance

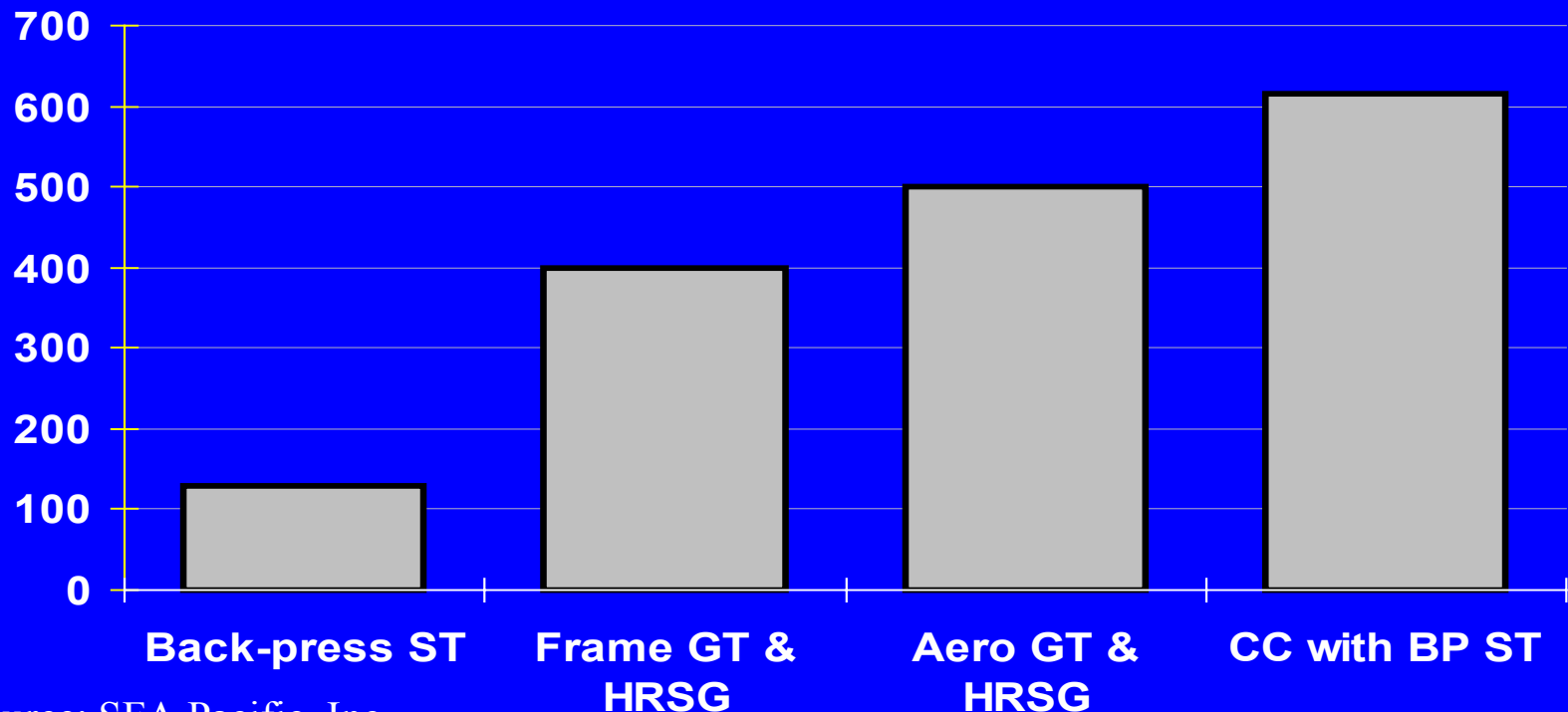
Any risk is a “lose-lose” for traditional regulated power generators & CGCC is clearly a much greater risk than PC

- If it does not work well, will not get all the costs covered by rate payers
- If it works quite well & greatly reduces costs, most of the savings are passed on to the rate payers

Maximum Power in Total Cogeneration Clearly Favors Gas Turbines Over Steam Turbines

For a given heat host, 3-5 times more power with GT vs ST
This is the key issue as true cogeneration is heat host limited

Power-to-Steam ratio: kW_e per ton/hr 150 psig cogen steam (no steam to condenser)



Source: SFA Pacific, Inc.

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Energy Efficiency - Large Cogen Potential

The European cogen experience clearly shows there is significantly more cogen potential than many believed

- The Netherlands is delaying large cogen projects due to excess power
- New cogen application like gas turbine exhaust for crude oil heaters

There is still large potential for additional cogen in North America once full deregulation & start replacing old coal units

The Japanese Gas Association 1991 Industrial Repowering Analysis showed big potential (17,500 MW_e), large power efficiency gain (16%), & major CO₂ reduction (50 MM t/yr)

Major cogen opportunities in China once deregulation

- It is not in a regulated electric utility's best interest to buy cogen power
- 50 % of China's total coal use is in small inefficient industrial boilers

The Future of Distributed Generation?

Which is likely to have the best economy of scale or the lowest unit costs (\$/kW & \$/kWh) for: permitting, fuel, capital, O&M, & project development costs?

50,000 kW



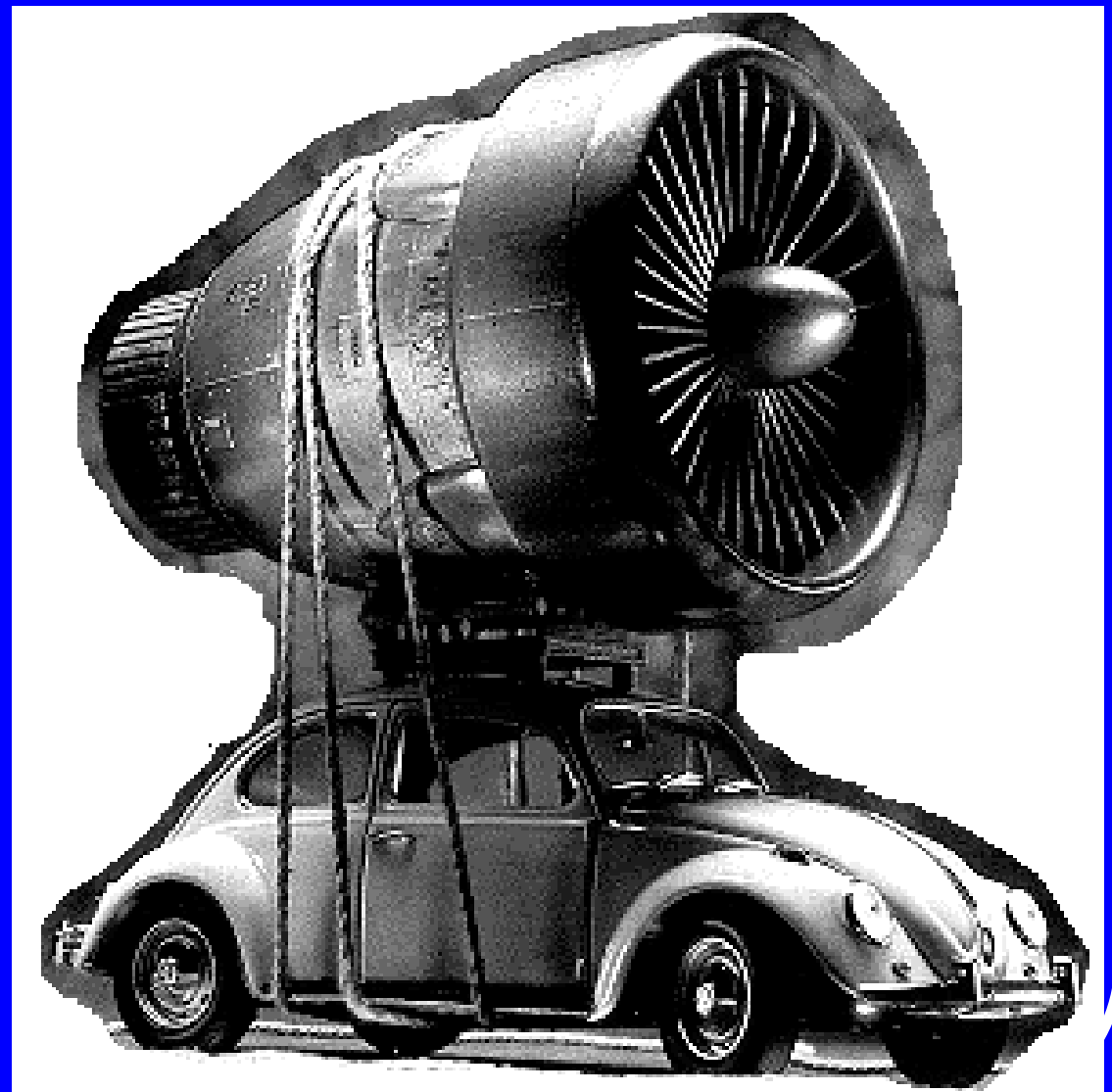
aeroderivative gas turbine

or

50 kW microturbine,



fuel cell or RE



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Hubbert Gas & Oil Peak Curves

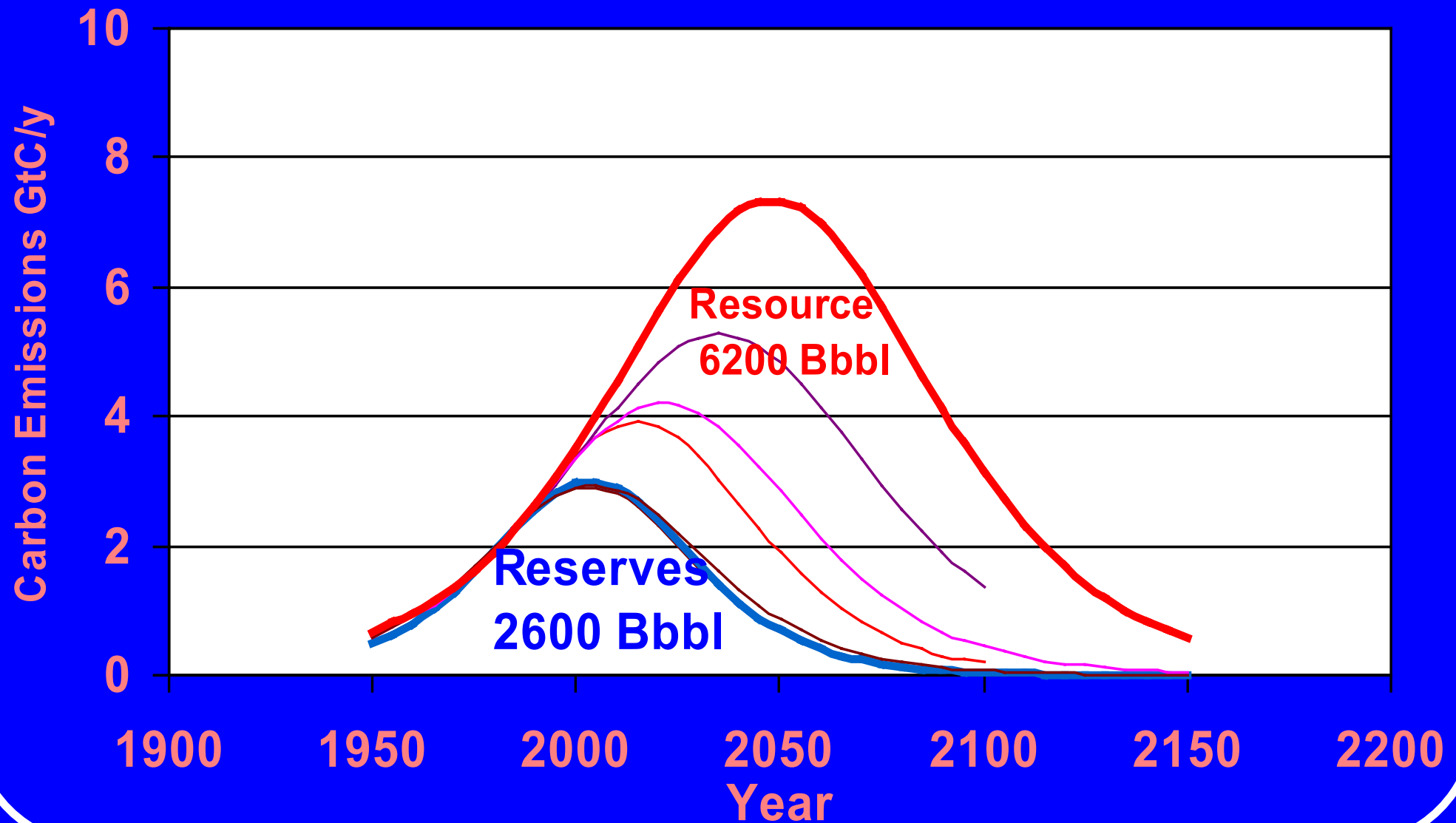
In 1956 M. King Hubbert, a Shell Oil geologist, predicted U.S. domestic oil production would peak in the early 1970s

- In spite of much ridicule from his peers, he was correct
- He also predicted that U.S. NG would also peak the same time + drop quickly & world fossil energy would peak in 1995, both wrong
- Hubbert peak curve analysis continues today primarily by fossil peak doomsayers & renewable advocates

Hubbert peak curve analysis is based on a bell curve analysis with the key input being a fixed recoverable resource

- Great debate about fixing the total recoverable resource based on our poor ability to predict future technology, knowledge & prices
- Nevertheless, a useful tool to bracket fossil fuel peak extremes

Key to Oil Peak is Heavy Oil & EOR



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Trends in Oil

The lifeblood of modern transportation

- Principal growth is developing nations for shipping goods & more importantly, great desire for personal transportation (freedom)
- Also reduced efficiency due to consumers preference for large & heavier vehicles like Sport Utility Vehicles (SUV) & vans

Large oil price & supply volatility due to major reserves in the unstable Middle East - the only fuel that causes wars

High quality transportation fuel mandates to reduce emissions

- Less SO_x, NO_x & especially fine particulates (soot)
- Requires fuels with increasingly lower S, N & aromatics (less aromatics - means less byproduct H₂ & octane barrels from naphtha reforming)
- Thus large increases in hydrogen for hydrotreating & hydrocracking

Trends in Oil

Oxygenates (ethanol) in gasoline is a bad joke

- **Mandated in the U.S. to help farmers, but really makes ADM quite rich**
- **MTBE is better & cheaper but has ground water contamination issues**
- **Reformulated gasoline & diesel in with no oxygen (demonstrated in California) are even better & cheaper than MTBE & especially ethanol**
 - **See the prestigious U.S. National Research Council May 1999 Study**

Increased heavy oil production & upgrading of residual

- **Increasing supplies of lower quality & heavier crude oils**
- **Limited markets for low quality heavy fuel oils**
- **Deregulation allows refiners to convert bottoms to electricity for sales to the grid at higher energy value than selling heavy fuel oil**

Technology Trends in Oil Utilization

Improved vehicle efficiency & lower emissions

- Clean direct injection turbocharged diesel with tail pipe clean-up
- Hybrid electric/gasoline engine vehicles
- Fuel cell vehicle testing, but big problems - H₂ & infrastructure costs

Large increases in refinery hydrogen for cleaner transportation fuels from the distillate portion of crude oil

Large increases in “bottom-of-the-barrel” (non-distillate) conversion or upgrading to more distillates

- Both hydrogen addition & carbon rejection
- Rejected carbon from upgrading (pitch or petroleum coke) conversion to syngas (H₂ & CO) for polygeneration

Heavy Oil Resources

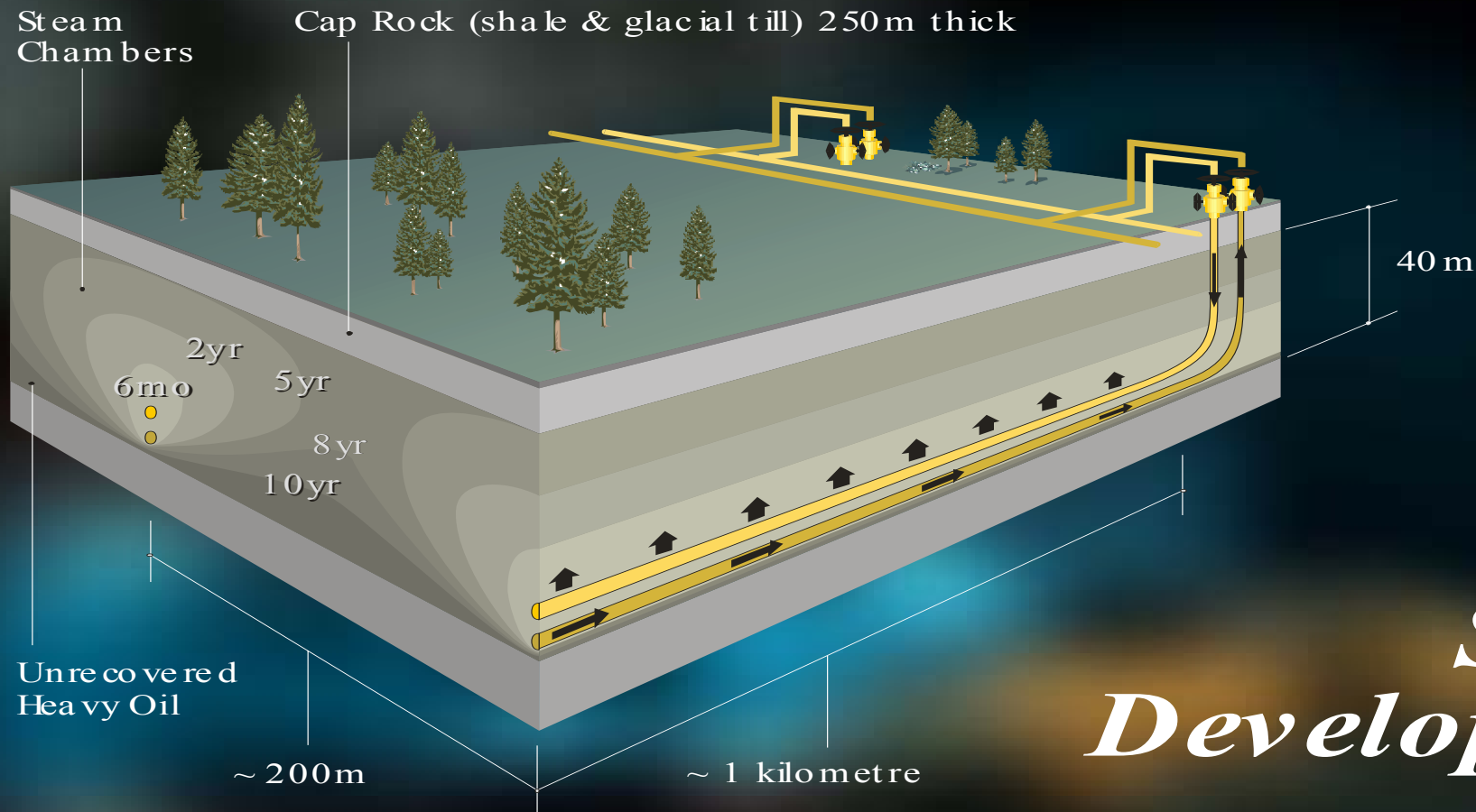
Alberta, Canada - mostly “oil sands”

- Recoverable resource now estimated at 180 billion bbl mostly due to the development of Steam Assisted Gravity Drainage - SAGD
- Current total production approaching 1.75 million bbl/d with >0.5 MM bbl/d from oil sands growing to @>1.0 MM bbl/d by 2012
- Total resource is 1,600 billion bbl

Venezuela - mostly Orinoco “extra heavy crude”

- Recovery resource now estimated at 272 billion bbl
- Current production approaching 3.5 million bbl/d with 0.5 million bbl/d from Orinoco but political instability hurting growth
- Total resource is 1,900 billion bbl

Steam Assisted Gravity Drainage



***SAGD
Development***

Source: Suncor

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Polygeneration

Defined as gasification to synthesis gas (H_2 & CO) for GT-based cogen steam/power + syngas chemicals & premium fuels

Shell Oil Pernis oil refinery in Holland is a good example:
no subsidies & high availability without a spare gasifier

- Pitch gasification - 3 units total 640 MW_{th} with 2 gasifiers for oil refinery H_2 & 1 gasifier for GCC cogeneration with NG as GT back-up

Great potential for polygeneration in the future due to ongoing deregulation of electric power generation

- Low value feedstock, thereby ultra-low marginal load dispatch costs
- Offers greater flexibility than traditional power plants relative to fuels, products, revenues, emissions, efficiency & annual load factors
- **Low marginal costs for CO₂ capture (will likely be added at Pernis)**

Gasification Projects Without Subsidies

Chemicals from coal or pet coke

MW_{th} syngas

- | | |
|--------------------------------------|------------|
| • Ube Ammonia - Japan | 294 |
| • Farmland - Kansas, USA | 293 |
| • Eastman Chemicals - Tennessee, USA | 219 |

Oil refinery polygeneration from pitch or pet coke

- | | |
|----------------------------------|------------|
| • Port Arthur*, Texas - USA | 2,029 |
| • Repsol* - Spain | 1,654 |
| • Lake Charles*, Louisiana - USA | 1,407 |
| • Deer Park*, Texas - USA | 1,400 |
| • Total/EdF/Texaco - France | 1,043 |
| • Nippon Oil - Japan | 793 |
| • Exxon - Texas, USA & Singapore | 711 |
| • Shell - the Netherlands | 637 |

* Planned

Feedstock Issues for Gasification

Solids fuels - coal or pet coke?

- Most newer solid fuel units are water slurry feeding Texaco designs
 - Allows higher pressure operations and improved feeding control at the expense of poor oxygen utilization (**yield of syngas, H_2 & CO, per unit O_2**)
- Fuel grade pet coke - similar to coal except lower ash and near zero or even negative fuel value due to much higher sulfur and heavy metal
 - Relative to coal water slurry feeding of Texaco, capital saving of about 5 -10% due lower ash and 10-15% higher syngas yield per ton O_2

Residue - Hot liquid hydrocarbon feeding significantly reduces capital costs and improves availability relative to solid (coal or coke) feeding

- **Relative to coke water slurry feeding of Texaco, capital saving of about 20% due to 30-35% higher syngas yield per ton O_2**
- Pitch from a severe visbreaker or SDA is like a “liquid coke” with low fuel value unless ocean port for distillate blending into bunker fuel markets

Status of CO₂ Capture & Storage via EOR

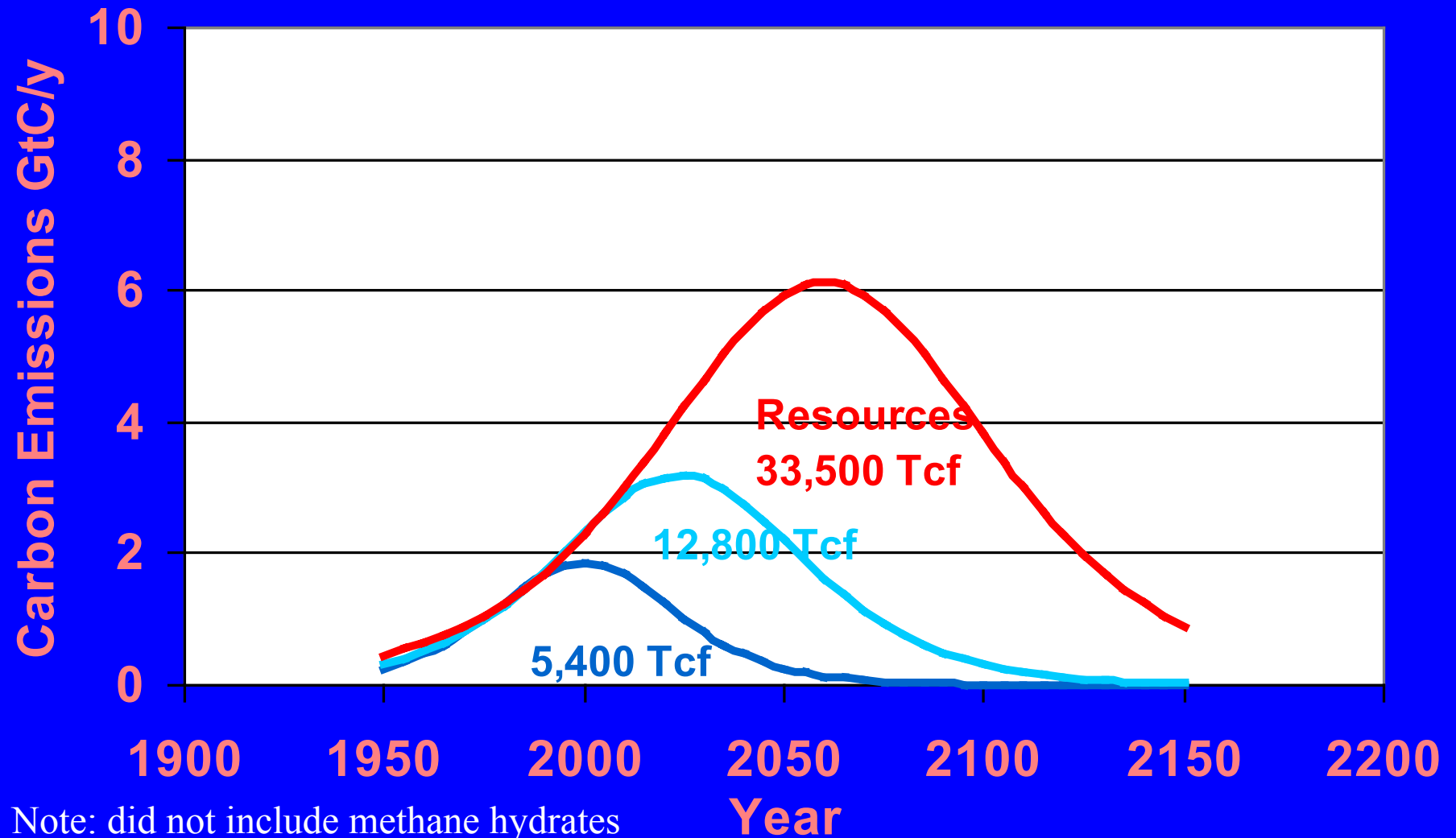
Already over 30 million metric tons per year (mt/yr) of CO₂ storage in enhanced oil recovery (EOR) in North America

- **Six projects totaling 6 million mt/yr CO₂ were recovered from process plants that would otherwise vent this CO₂ to the atmosphere**
- **Already 2 CO₂ emission credit trades of CO₂ EOR from process plants**
- **Typical EOR uses 6,000 scf (or 0.3 mt) CO₂ per incremental bbl (0.14 mt) crude oil production at a CO₂ price of \$0.60/1,000 scf (or \$11/mt)**
 - **At 8,500 scf CO₂ per incremental bbl oil, the oil produced is carbon neutral**

Expect large growth in CO₂ storage for EOR & CBM recovery

- **Current wind turbine subsidy of \$18/MWh when replacing NGCC @ 0.36 tons CO₂/MWh is a CO₂ avoidance subsidy equivalent of \$50/ton, at that same subsidy for man-made CO₂ into EOR & CBM is a “win-win”**

Key to Gas Peak Is Remote Gas to LNG or GTL & Non Conventional Gas - Coal Bed Methane



Note: did not include methane hydrates

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Trends in Natural Gas

Large growth due to large supplies & improving delivery options: super pipelines, LNG & gas to liquids (GTL)

Over 5,000 quads of known reserves - half is “stranded gas”

- **16 quads/yr currently being flared, vended or re-injected, if recovered or GTL converted would be about 10% of current world oil use**

High LNG & LPG growth of Developing Asia has Japan looking at alternatives for traditional LNG/LPG uses (like MeOH/DME)

NG markets are expanding into transportation fuels via LPG, compressed NG, GTL & potentially H₂

Natural gas is key to distributed power or energy generation

- **Few appreciate the economic & market impacts of size & load factor**

Technology Trends in Natural Gas Utilization

**Super pipelines will create more competition & supplies of NG
LNG & GTL competition will bring “stranded gas” to market**

**Closely follow the new Sasol/Chevron 35,000 bbl/d Fischer
Tropsch (F-T) GTL project at Escavos, Nigeria**

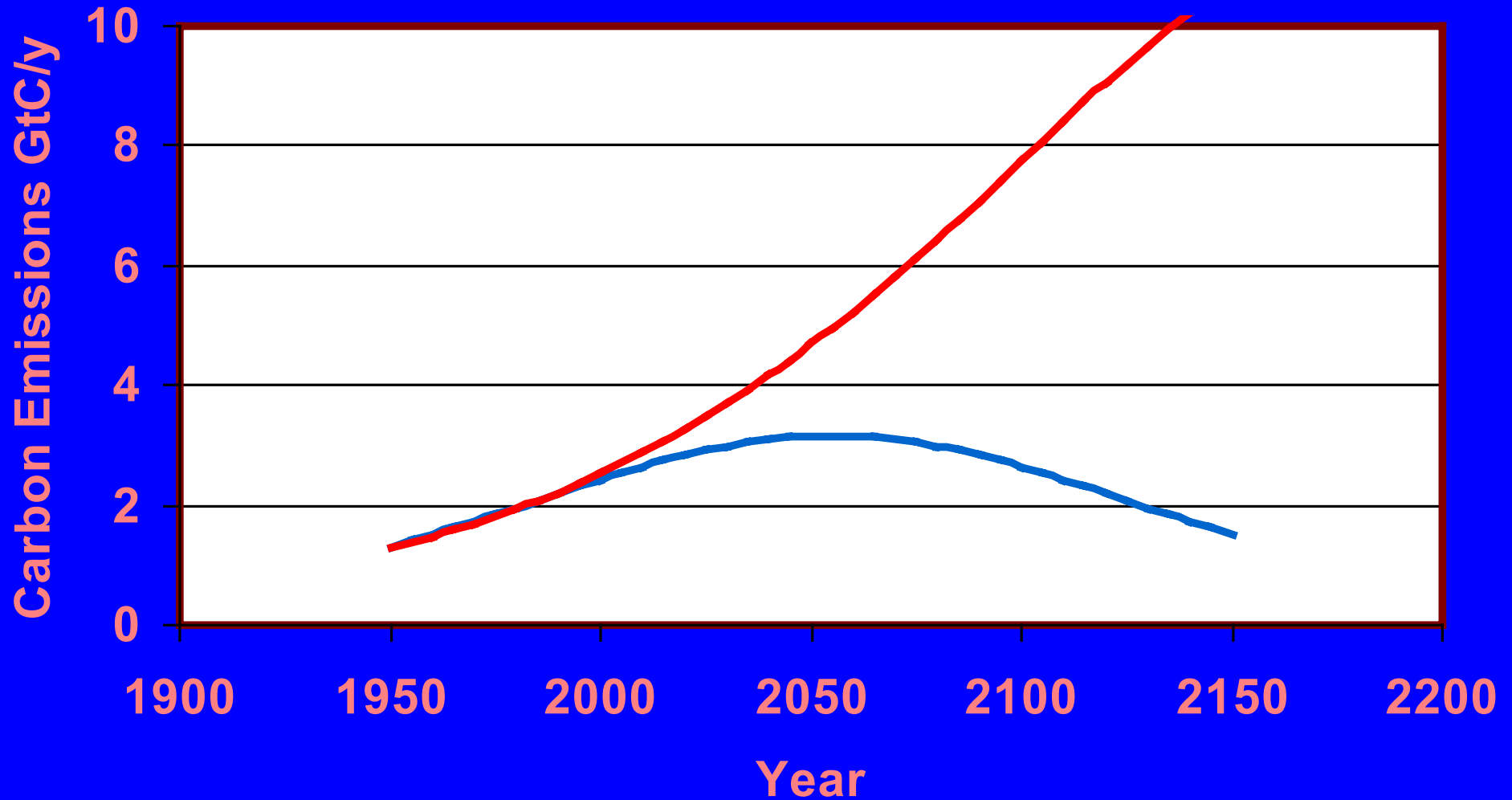
- BP, Exxon Mobil, Shell & others also promoting their versions of GTL**

**GTL via methanol is interesting for CC power generation &
potentially direct fuel cells vehicles longer-term**

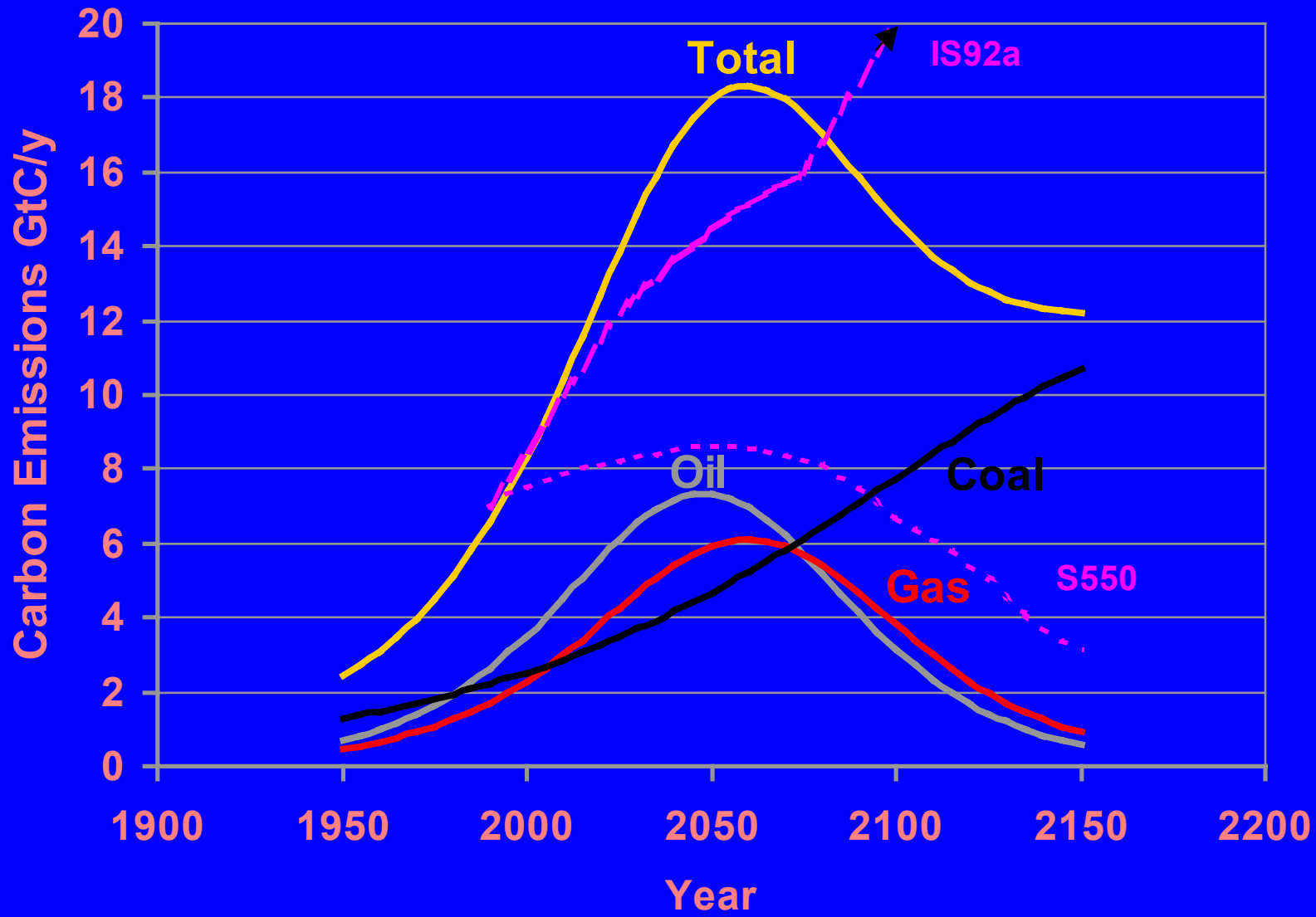
**GTL via di-methyl ether (DME) also has potential as a LPG
alternative depending on future LPG costs/demand**

**Methane hydrates, biogenic methane or a modern version of
town gas (50% NG & 50% H₂) could be interesting**

Coal is the Wildcard Due to Large Resource Plus Does Not Fit the Hubbert Analysis Well



SFA Pacific's Projection of the Fossil Age Peak



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Hydrogen is Already a Large, Commercially Well Proven Industry

World commercial H₂ production is currently >40 billion scf/d

- Equivalent to 133,000 MW_{th} or 75,000 MW_e if converted to electricity

Most H₂ is made from natural gas via steam methane reforming (SMR) yet 15% is made from oil residue or coal gasification

H₂ transportation & storage depends on amount & distance

- Pipelines for big users - worldwide over 10,000 miles with many in Texas, longest is 250 miles from Antwerp to Normandy @ 100 atm.
- Liquid hydrogen for moderate users - used through out California
- High pressure tube trailers for small users - used through out the world

Many H₂ advocates are unaware of this impressive experience

Status of Gasification & H₂ + CO₂ Generation

Worldwide commercial gasification capacity

- Almost 50,000 MW_{th} (syngas) operating & growing at 5,000 MW_{th}/yr
- New projects are mostly petroleum coke or pitch gasification in oil refineries for export power + cogen steam & syngas - **polygeneration**

Extensive successful commercial experience with coal & heavy oil gasification producing pure H₂ & CO₂ streams

- Over 15 solid & 40 liquid fuel gasification plants making pure H₂
- Mostly for ammonia fertilizer plus some for oil refinery H₂
- Most are in China, some in USA, Germany, Japan, India & Brazil

General Electric has tested & will give commercial performance guarantees for H₂- fired “F” type gas turbines

Farmland in Kansas - Commercial (no subsidies) Coke to H₂ Gasification Plant for Ammonia & CO₂



H₂ based Power Generation with CO₂ Storage

This is the easier application to start using hydrogen because

- **It can develop without any changes in existing energy infrastructure & does not have to wait for advanced fuel cells to commercially develop**
- **Large existing coal-fired power plants are most interesting due their old age, high emissions & low efficiency**

Gasification repowering old coal units with H₂-CC is best

- **Can increase both capacity & efficiency while at the same time reducing all existing traditional emissions plus Hg & CO₂ to near zero**
- **This is perhaps the only major CO₂ capture & storage application that can make this important claim**
- **This is quite important as this helps obtain critical public, NGO & environmentalist support required for H₂ infrastructure to develop**

Hydrogen based Transportation

This is a much bigger challenge than H₂ based electricity

- Requires major changes in existing energy infrastructure & likely delayed until mass production commercialization of fuel cell vehicles
- The “big bang” or ramp-up problem
 - Before the first mass-produced fuel cell vehicles roll off the assembly line, most of the H₂ infrastructure must be in place, faced with poor capital utilization for 10-15 yrs of ramp-up

SFA Pacific recently did a H₂ supply costs scoping study with the final report published July 2002 - NREL/SR-540-32525

SFA Pacific is currently supplying technical & economic assistance to the National Academies Hydrogen Committee

- Objective, simple & transparent cost & performance model of H₂

Conclusions

Aggressive resource recovery assumptions show gas & oil production may still start to peak with in only 50-60 years

Can greatly improve gas & oil supplies with simple market-based competition among energy & CO₂ mitigation options

- Cogeneration - limited by cheap paid-off old coal power plants & regulated electric utilities with little benefit reselling power by others
- Heavy oil production with residue gasification for polygeneration
- Current wind turbine subsidy of \$18/MWh when replacing NGCC @ 0.36 tons CO₂/MWh is a CO₂ avoidance subsidy equivalent of \$50/ton, at that same subsidy for man-made CO₂ into EOR & CBM is a “win-win”
- Effective remote gas utilization (LNG or GTL) & non-conventional gas
- CO₂ capture with gasification of residues, coal, & biomass into syngas products & H₂ can greatly increase gas/oil with low CO₂ emissions